

# RENAISSANCE DESIGNER BOUTIQUES

HALSTON LANVIN COURRÈGES CHARLES JOURDAN les must® de CARTIER HATTIE UNGARO

Together at only one place in the world—Renaissance Center—the complete collections of Halston, Jeanne Lanvin, Andre Courrèges, les must® de Cartier, Charles Jourdan and Emanuel Ungaro, as well as selected designs from Valentino, Armani, Basile, Yves Saint Laurent, Chloé, Missoni, Mary McFadden, Ralph Lauren, Sonia Rykiel and Zandra Rhodes.



Courrèges

shapes the suit for fall.  
Easy tweed jacket—  
belled slender corduroy  
skirt—soft, silky shirt.

