## There's no beef with price of peanut butter

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By BETTY MASSON Special writer

March is National Peanut Month, but for some 55 persons working in an aromatic atmosphere in Livonia, every month is peanut month.

They work in Velvet Food Products' plant on Schoolcraft to oversee the transformation of about a million pounds of peanut butter. Velvet is one of the largest independent manufacturers of peanut butter in the country.

the country.

They are meeting a demand that increases as the price of meat goes up. The price of peanut butter is also going up, notes general manager Gerald Altman, but even with a seven percent yearly increase, a peanut butter sandwich is still a lot less expensive than a steak or a hamberger.

steak or a hamburger.
With a glass of milk, it provdes valuable protein. While peanuts do have calories, they do not have cholesterol.

VELVET SALESMEN, in coopera-VELVEI SALESMEN, in coopera-tion with the National Peanut Council, are celebrating the month with special displays in food markets. The displays, recalling Dr. George Washington Carver, tell about new ways of using

Carver, tell about new ways of using peanut butter. You could try peanut butter and hon-year as glaze for chickee, for instance. You could be shaving with a product made from peanuts or your house could be insulated with peanut shells. And while you could make peanut butter in your own kitchen, it's less messy to purchase it at the grocery store.

IN THE VELVET plant, which is the only peanut butter plant in the Detroit area, everything is automated except the initial step, pouring the peanuts out of burlap bags and into the roaster. The plant operates a four-day week for most workers. About five years ago, Attman moved from two eight-hour shifts five days a week to two nine-hour shifts five days as week to two nine-hour mance, repairs and cleaning. It is a scheme which works very well, say Attman. The plant has its own machine shop for repairs and for making special equipment.

shop for repairs and for making special equipment.

A cold storage facility holds a month's supply of peanuts, which come mostly from Virginia and North Carolina. Peanuts also are grown in Georgia, Alabama, Texas, Florida, New Mexico, Mississippi and Oklahoma. Mississippi and Oklahoma. already shelled except for a small percentage which Velvet bags and distributes for peanuts-in-the-shell consumption.

peanuts-in-the-shell consumption.

SOME 40 YEARS ago, Paul Zuckerman, founder of the company, first ground up peanuts by hand in a garage. Zuckerman is still active in the organization, which moved from Detroit to Livonia 15 years ago.

Velvet at the time was one of the first peanut butter plants in the country to introduce a new roaster, which cooks the peanuts 20 minutes at 350 degrees with hot air. This eliminates scorching and uneven roasting which occurred under the old flame method. The roaster is capable of cooking 7,000 pounds an hour. From this, a conveyer carries the peanuts to another machine where they are blanched. In this process, the skins are rubbed off and blown away. But they are not wasted. Stored in a special room, they are shipped back to be south where they are mired with

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NEXT COMES the squishy part, where the peanuts go into still another

where the peanuts go into still another machine and come out as peanut but-ter. Different size discs are used to grid the peanuts into smooth or chunky peanut butter. At this time, they are also mixed with salt, dextrose and a stabilizer, which helps keep the peanut butter from separating into oil and a blob. The mixture is cooled before being bottled, and this also helps prevent sep-aration. Another machine takes care of pouring the peanut butter into steri-lized jars, and then they go into car-tons.

tons.

Finally, the mixture is left undisturbed for 48 hours. Moving it around right away might make it separate.

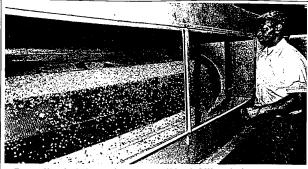
Velvet caters to customers mostly in the midwest, although it does send some peanut butter to the east coast. There are indications the rest of the world is getting interested in peanut butter, which was developed in the U.S. in 1890 by a St. Louis physician.

ALTMAN HAS had more inquiries than ever from potential customers in Japan, Egypt and Malasia but has no plans for exporting. North America still leads in the con-

North America still leads in the consumption of peanuts, which were first grown by the Incas in South America. Spanish conquistadors took them to Africa, and slaves brought them back to the Southern states. But peanuts did not become a popular food until the time of the Civil War.

time of the Civil War.
Today, peanust rank among the top
six agricultural products of the U.S. Dr.
George Washington Carver reportedly
found 300 uses for peanuts, and scientists are working to find more.
And in spite of the White House connection with peanuts, National Peanut
Week has been around for a long time,

since 1941 to be exact. It became a month in 1973.



Foreman Mose Franks inspects the nut roaster, which cooks 7,000 pounds of peanuts per hour in

Urban migration focus of OU talk

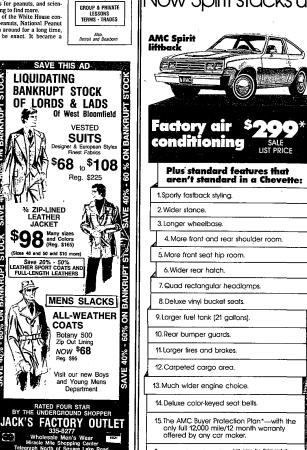
tocus of OU talk
Brian J. L. Berry, author, lecturer,
and urban planning expert from Harvariant University, will talk about the
consequences of urban migration and
other problems, in lectures March 29
and 39 at Oakland University in the
Gold Room of The Oakland Center.
Berry will speak at 10 a.m. March 29
on "Environmental Consequences of
the Post 1970 Migration Reversals"
and at noon March 39 on "The Changing Urban Environment."
The speaker is professor of sociology
and chairman of the Ph.D. program in
urban planning at Harvard.





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