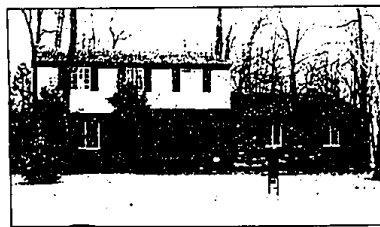




Quality Built Development In Bloomfield Hills by Milford Singer. Contemporary and traditional, all built in Singer's tradition of excellence, sites are wooded, only 4 left. Three are free-standing, priced from \$340,000. 95913 647-6030



Circa 1837 Country Home located on a 4 1/2 acre estate in the center of West Bloomfield completely restored to the grand elegance of an era past and updated to today's style of living. \$1,150,000 25385 647-6030



4 bedroom, 2 1/2 bath colonial in a choice area of Troy, many trees, super deck off family room, wood floors in dining and living room, finished basement, first floor laundry. \$159,000 21837 647-6030



\$1,125,000



\$950,000



\$1,065,000

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MAGNIFICENT MINI ESTATES IN THE CRANBROOK AREA ON 1/4 TO 1 1/4 ACRES WITH OLDE WORLD CHARM, FEATURING SWEEPING 2-STORY FAMILY ROOMS WITH SKYLITES, EXTENSIVE USE OF WOOD, MARBLE AND STONE, GLASS AND WOOD ATRIUMS, DRAMATIC SPAS AND MUCH MORE. WE WILL SURROUND YOU WITH OUR CUSTOM DESIGNS STEEPED IN THE TRADITION OF CRANBROOK. SOME HOMES NEARING COMPLETION. OPEN EVERY SUNDAY. 647-6030



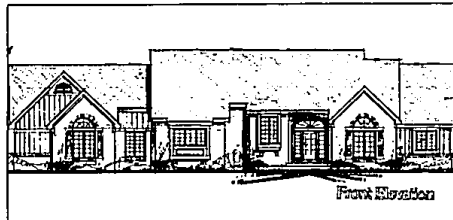
**BORDENER**  
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4050 W. MAPLE RD.  
BIRMINGHAM



REALTORS  
**647-6030**



New Construction - 4 bedroom, contemporary sited on a 3/4 acre lot on a tree-lined cul-de-sac backing up to a pond. Many extras, luxury appliances, oak floor in kitchen, Italian marble surround on great room fireplace. Orchard Lake Village. \$595,000 OPEN 2-5 March 19 & 20. 24307 647-6030



To be built, Mercer quality, 3 bedroom, contemporary in Bloomfield Hills School District. Open floor plan with oak, tile and skylites in exclusive 6 resident neighborhood. Plans in office. \$485,000 25717 647-6030



Elegant 5 bedroom traditional French Chateau built-in the quality and tradition of Bruce Bordener located in the City of Bloomfield Hills. Two-story family room and atrium, walk-out lower level with spa and exercise room. Extensive use of marble, oak and stone. \$1,150,000.00 647-6030



*Royal Pointe II*

- FROM \$88,888.00
- UP TO 1/2 ACRE SITES
- WOODED LOTS

- WALK-OUT SITES
- CUL-DE-SAC LOTS
- NATURE PRESERVES

- LAND CONTRACT TERMS
- BUILDERS WELCOME
- BROKERS WELCOME

