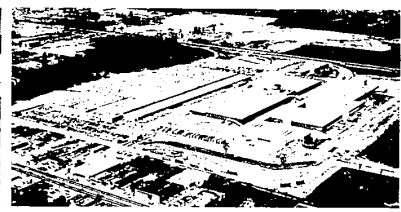
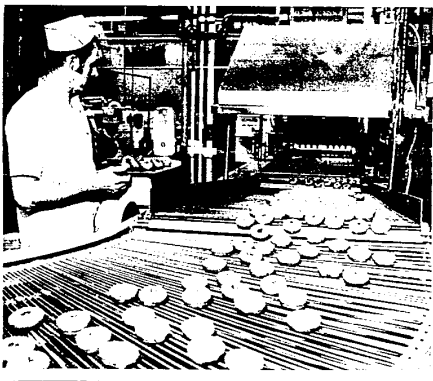
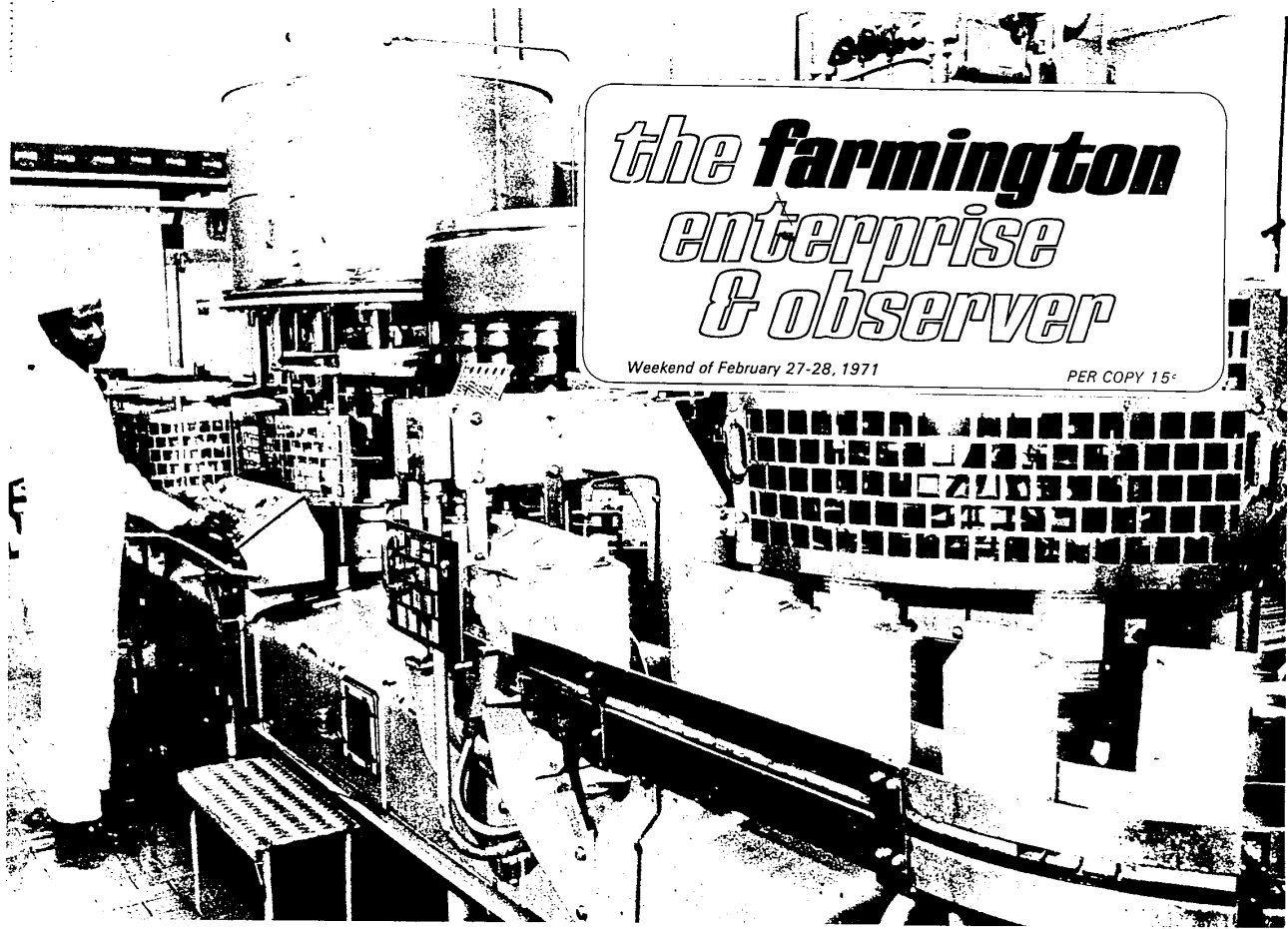


the farmington enterprise & observer

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Imagine 55,000 gallons of milk flowing into Observerland every day. And 50 tons of flour, five tons of liquid sugar and nearly two tons of liquid shortening. To say nothing of 200,000 pounds of meat and 180,000 cases of canned and bottled goods. It all happens in the new Allied Supermarkets manufacturing and distribution center, located on Plymouth Road in Livonia and in operation just about a year. The seven "color-coded" buildings sprawl over 65 acres and add up 1,318,000 square feet of floor space to make the center the largest of its type in the Midwest. On this page are some views of the bakery, modern meat processing operation and automated dairy that send food to some 450 stores and supermarkets in Michigan, including Wrigley markets in the metropolitan Detroit area.

