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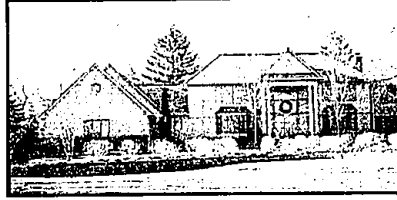
248.644.7000 • TOLL FREE: 800-577-7139



BLOOMFIELD HILLS \$3,095,000
Heron Bay near completion. Magnificent 7,800 sq. ft. Manor Home by John Richards featuring 5 bedrooms, 6 baths, Brazilian cherry floors, marble, granite, custom cabinetry and finished 2,200 sq. ft. walk-out. 1.5 acre site.



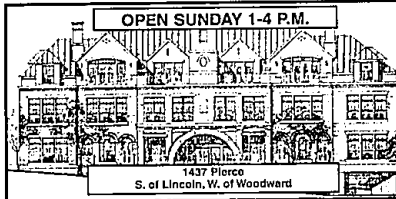
BLOOMFIELD HILLS \$998,000
This perfectly maintained five bedroom, 4 full and 2 half bath soft contemporary located on a 1.1 acres, all natural beautifully landscaped wooded lot with in-ground pool is a must see. Master and guest suite added in 2000. Price reduced to \$998,000 21057125-S



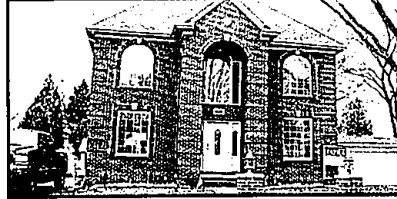
BLOOMFIELD HILLS \$1,300,000
City of Bloomfield Hills estate home. Totally renovated in the 90's on 1.5 acres. Bright kitchen with granite countertops, sunroom overlooking lovely landscaped yard and pool area. Two story marble foyer, all new doors and windows. 21096763-C



LAKE ANGELUS \$1,750,000
Grand 1928 Tudor on almost two acres, 7,200 sq. ft. One of the original summer estates on Lake Angelus. Four or 5 bedrooms, 4.5 baths, 5 car garage, boathouse with plumbing and electricity. 21007867-L



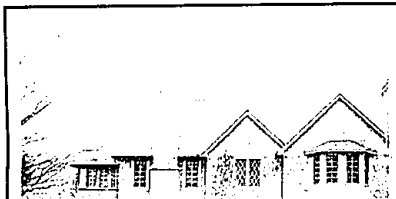
BIRMINGHAM \$1,550,000-\$2,695,000
The Dakota on Booth Park. Birmingham's most important new address. Prominently located overlooking Booth Park. Five units ranging from 3,000 to 4,400 square feet. Will offer an uncompromised residential experience. Currently well under construction. Anticipated delivery, early 2002.



BIRMINGHAM \$1,185,000
Luxurious living in this custom built home within walking distance of downtown Birmingham. Buy now and select your own finishing touches. Hardwood floors, 2 story foyer, custom trim, gourmet kitchen, large master with fireplace. 21090938-P



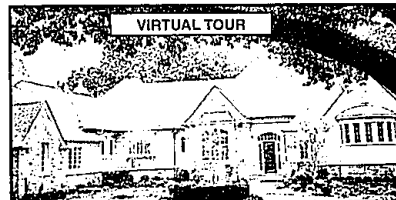
BLOOMFIELD HILLS \$2,499,000
Quality abounds in this custom designed home, recently completed. Features include an open floor plan, large kitchen, hardwood floors, lovely library, walk-out lower level, three car garage and a total 7700 square foot. 21090111-B



BLOOMFIELD HILLS \$2,300,000
Bloomfield Hills on 2.5 acres. The lovely, landscaped private yard will accommodate a pool and tennis court. The custom designed kitchen overlooks the yard and patio. Many special touches including granite counter, extensive custom moldings and woodworking. Spectacular master suite and back stairway. 21088741-T



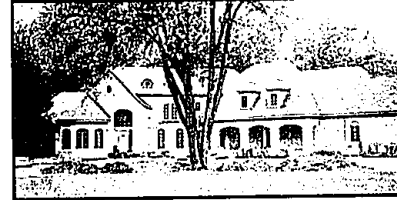
BLOOMFIELD HILLS \$1,850,000
New home designed with open floor plan in Bloomfield Hills on 2.7 acres. First floor master suite with his and her bath with walk-in closets. Kitchen with granite counter opening to family room. Library with contemporary flair. 21098074-C



BLOOMFIELD HILLS \$3,100,000
Fabulous new construction by Kellett. Over 350 feet lake frontage, 1.67 acres on this spring fed lake. French manor design with quality appointments. Spectacular panoramic views. 21076301-D



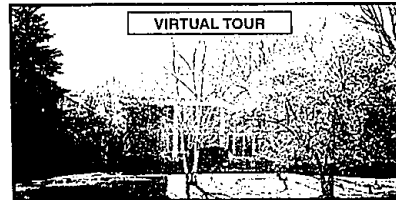
BLOOMFIELD HILLS \$2,499,000
Lovely one owner home on 1.69 acres. Large rooms, open floor plan. Six bedrooms, 6 full and 2 half baths, fireplace in living and family room, 3 car attached garage, Florida room and library. 21033012-D



BLOOMFIELD HILLS \$3,280,000
Built by Kellett Construction Co. and designed by Dominick Tringali. Spectacular lot with mature trees and backing to a ravine. Two story gathering room, hearth room with fireplace, first floor master with his and her closets. 21078683-B



BLOOMFIELD HILLS \$1,900,000
New construction ready for early 2002. Spectacular view of Oakland Hills 16th hole. First floor master with 2 walk-in closets. Three bedroom suites upstairs. Back stairway. Walk-out lower level. 21083139-O



BLOOMFIELD HILLS \$2,980,000
Magnificent new construction in the finest tradition of John Richards Homes. Impressive motor court entrance, elegant foyer with curving staircase. Double storied living room, superb island kitchen - conservation breakfast room. 21079803-H



BLOOMFIELD \$2,290,000
On one of Bloomfield Village's premier lots. Many updates including large master suite with fireplace. New game room over 3 car garage, large family room with limestone fireplace and built-ins. French doors leading to lovely yard. 21081875-Y



BIRMINGHAM \$1,995,000
New construction in town Birmingham soon to be completed. Custom moldings, trim and built-ins. Granite counter tops and hardwood floors. Elevator to all floors. Great floor plan features 4 fireplaces, large master suite with marble baths and 2 walk-in closets. 20059136-H



BLOOMFIELD HILLS \$2,980,000
Magnificent new construction in the finest tradition of John Richards Homes. Impressive motor court entrance, elegant foyer with curving staircase. Double storied living room, superb island kitchen - conservation breakfast room. 21079803-H



BIRMINGHAM \$1,750,000
Wonderful Trowbridge Homes new townhouse. Beautifully set in the Holy Name area. Four bedrooms, 4.5 baths, four fireplaces, 3 car garage, finished lower level with wet bar and wine cellar. A fabulous property. 21079722-H

348 EAST MAPLE • BIRMINGHAM

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